

TYGRIS TECHNICAL DATA SHEET



Industrial Maintenance Aerosols

Cutting & Tapping Fluid

Code: R214

Reduces tool wear and improves machined finish

A ready to use cutting and tapping fluid specially formulated to improve tool performance and extend tool life. It contains additives to prevent pitting, galling and metal seizure and is suitable for use on hard to work metals including stainless steel, titanium, aluminium and tool steel.

Benefits:

- For cutting, tapping, reaming and turning
- Extreme pressure additives for difficult materials
- High pressure, frothy discharge to aid penetration
- Prolongs tool life and improves machined finish
- Reduces heat build up
- Suitable for use on all metals
- Incorporates corrosion inhibitors

Technical Data:

Appearance: Brown, frothy liquid-viscosity 300cPs
Odour: Sweet solvent odour
Contents: Blend of naphthenic lubricants, petroleum wax, bitumens, polyisobutylenes, minor quantities of xylene and white spirit, viscosity improvers, extreme pressure additives, corrosion inhibitors and hydrocarbon propellants. **Non-chlorinated**

Storage: Below 50°C
Flash Point: <0°C
Solubility: Insoluble in water
Temperature range: Designed for use at ambient temperatures
Relative density: 0.840
Pack Sizes: 12 x 400 ml cans
Directions for Use: Shake can well before use. Spray tool area to be treated. Repeat if necessary.
Caution: Do not spray onto very hot surfaces or near naked flames.