



| Product            | Operating Temperature | Fixturing Time | Viscosity (mPa.s) | Material           | Wicking Grade |
|--------------------|-----------------------|----------------|-------------------|--------------------|---------------|
| <b>Loctite 302</b> | +100°C                | 1-10 sec       | 100               | Plastic            | Yes           |
| <b>Loctite 322</b> | +100°C                | 1-10 sec       | 5800              | Plastic            | No            |
| <b>Loctite 350</b> | +120°C                | 5-20 sec       | 5500              | Glass (Horizontal) | -             |
| <b>Loctite 352</b> | Up to 120°C           | 5-20 sec       | 19500             | Glass (Vertical)   | -             |