



| Product               | Strength | Size of Thread | Functional Strength<br>(Typical @ 22°C) | Breakaway<br>Torque M10 | Long Term<br>Temp. Resistance | Medium     |
|-----------------------|----------|----------------|-----------------------------------------|-------------------------|-------------------------------|------------|
| <b>Loctite 222</b>    | Low      | Up to M36      | 6 Hrs                                   | 6 Nm                    | +150°C                        | Liquid     |
| <b>Loctite 243</b>    | Medium   | Up to M36      | 2 Hrs                                   | 20 Nm                   | +150°C                        | Liquid     |
| <b>Loctite 248</b>    | Medium   | Up to M50      | 6 Hrs                                   | 19 Nm                   | +150°C                        | Semi-Solid |
| <b>Loctite 268</b>    | High     | Up to M50      | 24 Hrs                                  | 25 Nm                   | +150°C                        | Semi-Solid |
| <b>Loctite 2701</b>   | High     | Up to M20      | 6 Hrs                                   | 38 Nm                   | +150°C                        | Liquid     |
| <b>Loctite 290</b>    | Med/High | Up to M6       | 3 Hrs                                   | 10 Nm                   | +150°C                        | Liquid     |
| <b>Dunlop SAS 116</b> | Medium   | -              | 20 min                                  | 12-17 Nm                | -50°C - 150°C                 | Liquid     |